

TECHNICAL DATA SHEET

STAR497N - 800 ‰

Universal master alloy for the production of 800 - 930 ‰ sterling silver jewellery obtained by investment casting and mechanical working. The elements contained in this product ensure a high surface quality in investment casting, while in mechanical working a high deformation capability thanks the small grain structure, making it suitable for the production of hand and machine made hollow and solid chains, deep drawn items and tube.

TAB.1 - Mechanical data

| | |
|-------------------|------|
| Hardness as cast | n.d. |
| Hardness hardened | n.d. |
| Tensile strength | n.d. |
| Yield strength | n.d. |
| Elongation | n.d. |

TAB.2 - Physical data

| | |
|--------------------|-------------------------------------|
| Color | Silver |
| Colour Coordinates | n.d. |
| Density | 10.17 g/cm ³ |
| Melting Range | Solidus: 733 °C Liquidus: 831 °C |

TAB.3 - Heat treatments

| | |
|-----------------------------|------|
| Solution annealing | n.d. |
| Recrystallization Annealing | n.d. |
| Hardening | n.d. |

TAB.4 - Investment casting parameters

| | | | |
|--|--------|-------|-------------------------|
| Premelting temperature | | 931 | °C |
| Casting Temperature | Min: | 881 | °C |
| | Max: | 981 | °C |
| Water investment powder ratio | | 36-38 | % |
| Flask temperature | Min: | 450 | °C |
| | Max: | 700 | °C |
| Quenching time without stones in place | Min: | 5 | min |
| | Max: | 20 | min |
| Quenching time with stones in place | | 15 | min in boiling water |
| Pickling | H2SO4: | 20 | % |
| | Temp: | 50 | °C |
| | Time: | 50 | min |

TAB.5 - Mechanical working parameters

| | | | |
|--------------------------------|-------------|-----|-----|
| Premelting temperature | | 931 | °C |
| Casting Temperature | Min: | 881 | °C |
| | Max: | 981 | °C |
| First thickness reduction | Lamination: | 50 | % |
| | Drawing: | 25 | % |
| Following thickness reductions | Lamination: | 75 | % |
| | Drawing: | 50 | % |
| Pickling after annealing | H2SO4: | 20 | % |
| | Temp: | 50 | °C |
| | Time: | 5 | min |